

5/22

DART AEROSPACE LTD		Work Order:	23377
Description: Strut Modification Kit		Part Number:	DSI 9302-011
Dwg:		Qty:	4
Ref: DSI 9302 Rev. A		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	HA	05.05.19	4																				
2	DC	Photocopy bluefile and create labels as per PPP DSI 9302-011 CHG001 WK 21 PJ	HA	05.05.27	4																				
3 A	KP	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2562-011 ✓</td><td>Strut</td><td>B 23394</td></tr><tr><td>1</td><td>AN44-7A ✓</td><td>Eye Bolt</td><td>m17614</td></tr><tr><td>1</td><td>AN960JD516 ✓</td><td>Washer</td><td>m116527</td></tr><tr><td>1</td><td>MS21042L5 ✓</td><td>Nut (or -5)</td><td>m16822</td></tr></table>	Qty	Part Number	Description	Batch	1	D2562-011 ✓	Strut	B 23394	1	AN44-7A ✓	Eye Bolt	m17614	1	AN960JD516 ✓	Washer	m116527	1	MS21042L5 ✓	Nut (or -5)	m16822	CL	05/05/25	4
Qty	Part Number	Description	Batch																						
1	D2562-011 ✓	Strut	B 23394																						
1	AN44-7A ✓	Eye Bolt	m17614																						
1	AN960JD516 ✓	Washer	m116527																						
1	MS21042L5 ✓	Nut (or -5)	m16822																						
4	QC4	Inspect Kit 100% for completeness on the W/O	CL	05-06-02	4																				
5	PK	Identify and pack for shipping as per PPP DSI 9302-011 draft	CL	05/06/02	4																				
6	AC	Cost / part: 30.24	595	05-06-03	4																				
7	DC	Close W/O 30.24 Inspect Level 21	HA	05.06.08	4																				

Rev	Date	Change	Revised By	Approved
A	05.05.18	New issue	KJ/JLM	

RELEASED
05/05/19

3B	KP	Pick Qty	P/N	Description	Batch			
		1	AN4-6A ✓	BOLT	m16067			
		2	AN960JD416 ✓	WASHER	m10315 / m16941			
		1	MS21042L4 ✓	NUT	m10132 / m15924			
						CL	05/05/25	4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSI 9302	REV. A SHEET 1 OF 1
DATE 05.05.16	TITLE STRUT MODIFICATION KIT		SCALE NTS
A	05.05.16	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

TO MAKE DART D205-633-011/-013 STEPS AT CHG001 COMPATIBLE WITH EQUIPMENT THAT INTERFERES OUT NOTICE WITH THE INSTALLATION OF THE D2562-001 STRUT (-011 STEPS) OR THE D2562-003 STRUT (-013 STEPS), IT IS ACCEPTABLE TO INSTALL THE D2562-011 STRUT (-011 STEPS) OR D2562-013 STRUT (-013 STEPS) INSTEAD AS SHOWN BELOW:

SHOP COPY

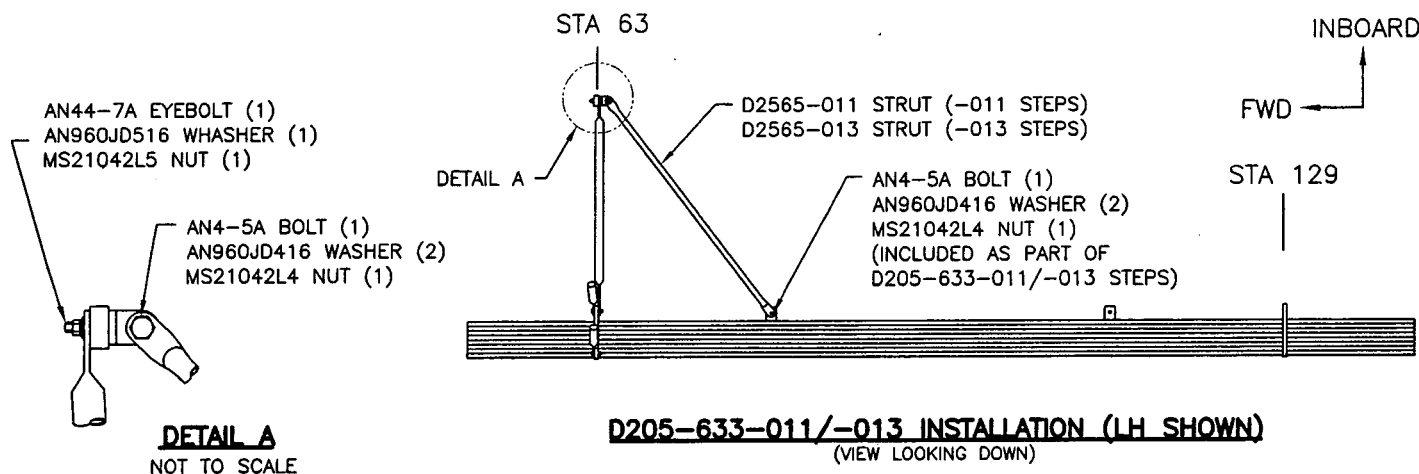
RETURN TO
ENGINEERING

CONTROLLED COPY

NOT TO AMENDMENT

WORK ORDER

NO. 23371



FOR D205-633-013 CHG 002 OR LATER, REMOVE (1) 2562-003 STRUT, (1) AN5-6A BOLT; AND (1) AN960JD516 WASHER AND ADD (1) D2562-013 STRUT AND (1) AN44-7A EYEBOLT SO THAT THE STEP CAN BE INSTALLED AS SHOWN ABOVE.

PARTS LIST

QTY -011	QTY -013	Part Number	Description
X		DSI 9302-011	STRUT MODIFICATION KIT, -011 STEPS
	X	DSI 9302-013	STRUT MODIFICATION KIT, -013 STEPS
1		D2562-011	STRUT
	1	D2562-013	STRUT
1	1	AN44-7A	EYEBOLT
1	1	AN960JD516	WASHER
1	1	MS21042L5	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 05.05.16
CERT. NO.: SH96-57
ISSUE NO.: #5

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 19, 2005
08:13 am

Work Order No : 0023377
Project Name : DSI 9302-011
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : *DSI 9302-011
Description : Strut Modification Kit
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 05-18-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00